

Date: Thursday, 8/16/2007 1:25:23 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: DOUBLER
Job Number	: 33989		
Estimate Number	: 11879		
P.O. Number	: N/A	Part Number	: D2229
This Issue	: 8/16/2007	Drawing Number	: D2229 REV B
Prsh Rev.	: NC	Project Number	: N/A
First Issue	: 8/16/2007	Drawing Revision	: B
Previous Run	:	Material	: N/A
Written By	<u>Jean-Luc Menard 07.08.15</u>	Due Date	: 9/5/2007
Checked & Approved By		Qty:	<u>42</u>
Comment	: Est: A 02.06.05 New Issue NG	Um:	<u>40</u>

Additional Product

Job Number:			
Seq. #:	Machine Or Operation:	Description :	
1.0	M2024T3S063	2024-T3 .063 sheet	
Comment: Qty.: 0.0547 sf(s)/Unit Total : 2.1882 sf(s) 2024-T3 .063 sheet Material: 2024-T3 (QQ-A-250/4) 0.063 thick (M2024T3S.063) Batch: M104921 SAD 07/08/17 4d			
2.0	WATER JET	FLOW WATER JET	
Comment: FLOW WATER JET 1-Cut as per Dwg D2229 Dwg Rev: <u>B</u> Prog Rev: <u>B</u> 2-Deburr if necessary SAD 07/08/17 4d			
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE SAD 07/08/17 4d			
4.0	QC8	SECOND CHECK	
Comment: SECOND CHECK In 07/08/20 <u>Completed</u> 4d			
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr. No sharp edges SAD 07/08/21 42			

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-f

07/08/22



42x

7.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

c207/08/22 42

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

JF 07/08/23 42x

9.0 QC21

FINAL INSPECTION/W/O RELEASE



42

Comment: FINAL INSPECTION/W/O RELEASE

D 07/08/24

Job Completion

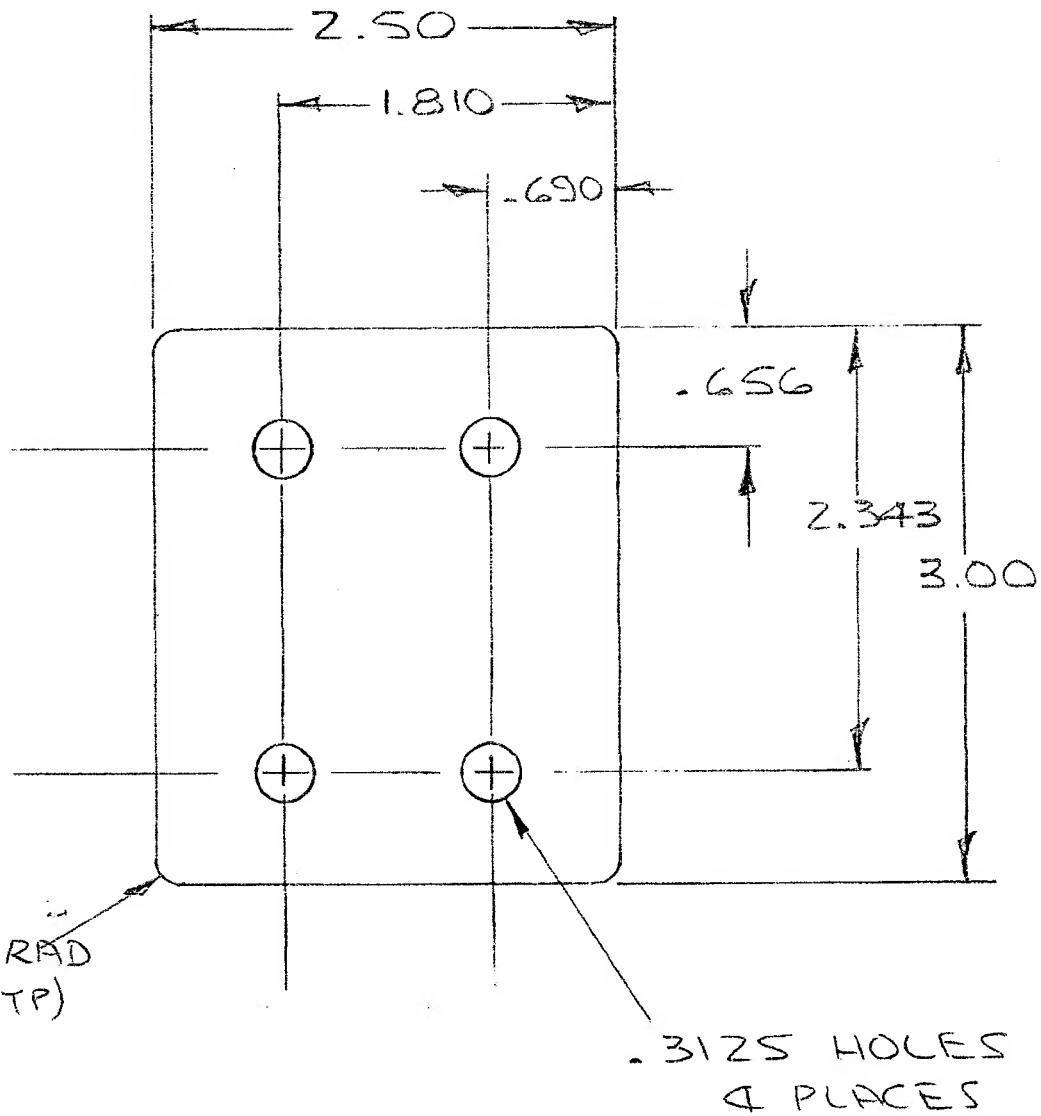


N 07/08/24

DART

DRAWN BRADLEY 94-3-28	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA		
DESIGN BRADLEY 94-3-28	DRAWING NO. D2229	REV. B	SHEET 1 OF 1
	TITLE DOUBLER		

A	NEW ISSUE	94/3h8	SA
B	ALODINE WAS ANODIZE	97/11/06	Q



MATERIAL: 2024-T3 ALUMINUM
.063 THICK

FINISH: ALODINE PER QSI QOS-4.1

DART AEROSPACE LTD

Work Order: 33989

Description: I sohler

Part Number: D2229

Inspection Dwg: D2229 Rev: B

Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:

5AA

Audited by:

Prototype Approval

Date:

07/08/17

Date: 07/08/20

Date: _____

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

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